

4

DART AEROSPACE LTD	Work Order:	23423
Description: Strut	Part Number:	D2749-1
Drawing: D2749 Rev. B	Qty:	15

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O	JL	05.05.26	15
2	METAL	Cut blank: 9.60" long Material: $\frac{3}{4}$ " x $\frac{3}{4}$ " bar 6061-T6	Batch: M17790	J.L	05/06/19 15
3	HAAS	Machine as per folio D2749-1	J.L	05/06/19 15	
4	QC	Inspect Level 2	J.L	05/06/19 15	
5	QC	Inspect Level 8	ES	05.06.19	15
6	METAL	Tumble and Deburr	JL	05/06/19	15
7	METAL	Acid etch and Alodine as per QSI 005 4.1	ML	05.06.20	15
8	QC	Inspect Level 7	JL	05-06-21	15
9	FINISHING	Powder Coat gloss white (4.3.5.1) per QSI 005 4.3	FC	05-06-21	15
10	QC	Inspect Level 3	ML	05.06.21	15
11	STORES	Identify and stock	DL	05/06/23	15
12	EXPEDITING	Close W/O Cost / part: 7.36 sac 05/06/24 (15)	JL	05.06.28	15

8.09

Rev	Date	Change	Revised By	Approved,
A	99.09.29	Preliminary Issue	EC	
B	99.11.22	Re-format, released	EC	
C	00.05.19	Added inspect level 8, removed P/O for powder coating	EC	

RELEASED

EC 00.05.24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____

PAR #: _____

Fault Category: _____

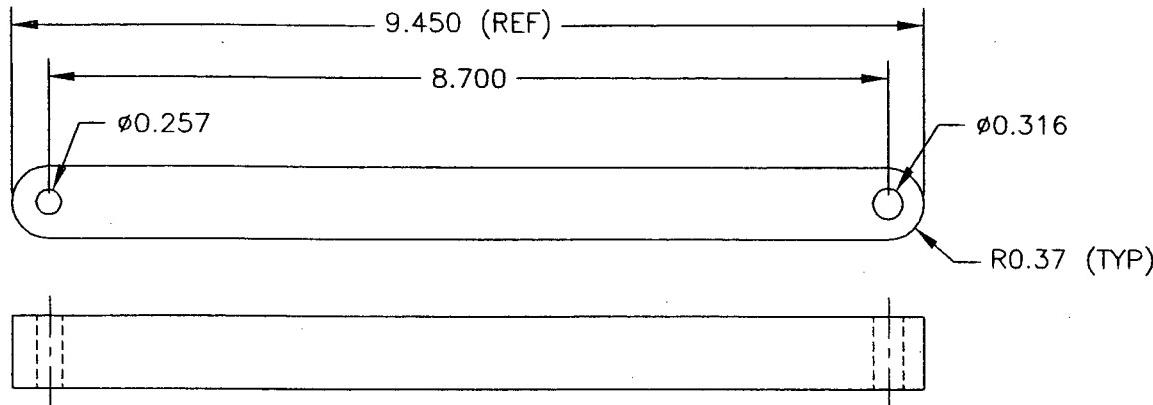
NCR: Yes No DQA: _____

Date: _____

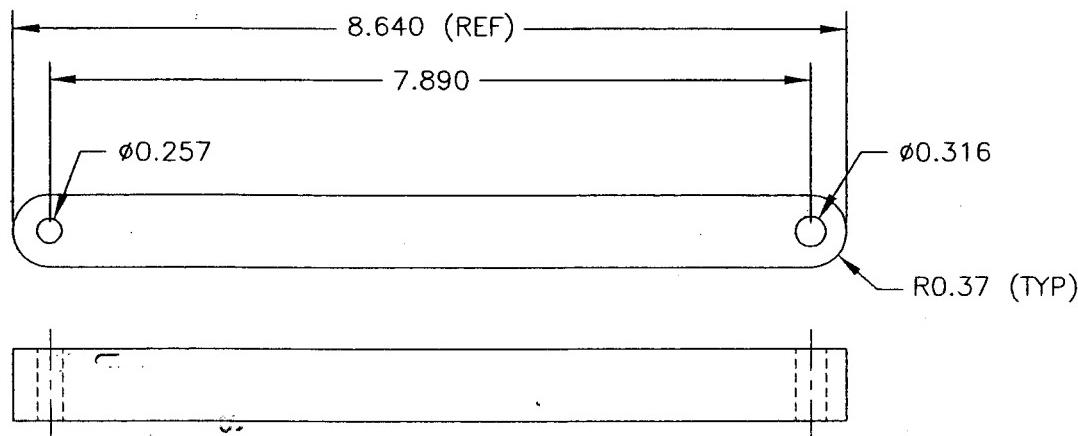
NOTE: Date & initial all entries

QA: N/C Closed: _____

Date: _____



2749-1 STRUT



2749-3 STRUT

RELEASED
99.10.12 KE

DART

© COPY IS
DRAFT

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D2749
DATE		SHEET 1 OF 2
A	99.09.24	SCALE 1:2
B	99.10.08	STRUT NEW ISSUE REMOVED LIGHTENING HOLES

SHOP COPY
PRINTING
SUPPORTING
IF LED CO
PRINTING
RIGID PLATE

MATERIAL: 6061-T6 (QQ-A-225/8) OR 6061-T6 (QQ-A-200/8) 0.75 X 0.75 BAR
 FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
 POWDER COAT GLOSS WHITE (4.3.5.1) PER DART QSI 005 4.3

WORK ORDER
NO. 23423

Dart Aerospace Ltd.
Hawkesbury

Job Costing Report

May 25, 2005
03:44 pm

Work Order No : 0023423
Project Name : D2749-1
Project For : WK524
Work Order Type : Main
Main WO Number :
House Part Number : D2749-1
Description : Strut
Manufactured : Yes
Amount Req'd : 15
Amount Done : 0
Start Date : 05-24-05
Est Finish Date : 06-16-05
Act Finish Date :
Drawings Reqd : No
Ok for Approval :
Approval Rec'd : \$0 Posted to Finished Goods

Department Code:
Burden Flags : NNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

DART AEROSPACE LTD

Work Order: 23423

Description: strut

Part Number: 2749-1

Inspection Day: 2749 Rev: B

Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

WESLEYAN REV.

三

Audited by:

Prototype Approval:

111

05/06/19

Date: _____

B

11

Ergonomics

Chap 26

Revised by

Approved

REVIEWS OF BOOKS

Change New Issue

KUUM